



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200

D3903-1

Job Sheet 174920



Part No: D3903-1

Job Qty: ~~400 ea~~

Part Name: Spacer

112 ea.



Part Weight: 0 lbs

Status: Scheduled

Priority: Medium

Job Created: 3/23/18

Job Tracking No:

Due Date: 4/26/18

Created By: Michelle Gagnon-Donovan

Type: SOLD

Description:

Note: DWG REV B IPP RevA: New issue DD verified by:EC

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup	Run	workcenter / Supplier	Lead Time	
hrs	Hrs								
90	Start up Operation	100 Ea	4/25/18	4/25/18	0.00	0.00	Start Up Machining-2	mark	JB 18.04.18
100	Hardinge	100 pcs	4/25/18	4/25/18	0.00	2.70	Hardinge	11	JB 18.04.18
110	QC	100 pcs	4/25/18	4/25/18	0.00	0.00	QC2 Machining-2	11	JB 18.04.18
120	QC	100 pcs	4/25/18	4/25/18	0.00	0.00	QC8 Machining-2		JB 18.04.18
125	Skidtubes	100 pcs	4/26/18	4/26/18	0.00	0.65	Skidtubes-2		JB 18.04.18
130	Packaging	100 pcs	4/26/18	4/26/18	0.00	0.00	Packaging3-2		JB 18.04.18
140	QC21-SA	100 Ea	4/26/18	4/26/18	0.00	0.00	QC21		JB 18.04.18

Part Op 100 - 1-TURN AS PER FOLIO FA813 & DWG D3903,
Descriptions: 125 - Clean spacers with Ultra Aluminum Cleaner
130 - LOCATION : LG001

DAS
21 APR 23 2018
9-20

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
M6061T6T0.375W.058	6061-T6 Round Tube .375 X.058W	34.5000 ft (.345 ea)	90-Start up Operation	

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
90-Start up Operation	M6061T6T0.375W.058	35	186	0

Part Specifications

Spec No	Description	Target/Tolerance	Limits	Type	Special Comments
1	Spacer	0.375Inches + 0.006 - 0.001	0.381 0.374	Diameter	
2	Spacer	0.259Inches + 0.006 - 0.001	0.265 0.258	Diameter	
3	Spacer	4.080Inches ± 0.030	4.110 4.050		
4	Spacer	0.030Inches ± 0.010	0.040 0.020		
5	Spacer	45.000Degrees ± 0.500	45.500 44.500	angle	



Container No: S062336



Part: D3903-1

Job No: 174920

Serial No/Batch: S062336

Revision:

Inspector:

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Date: 04/18/18